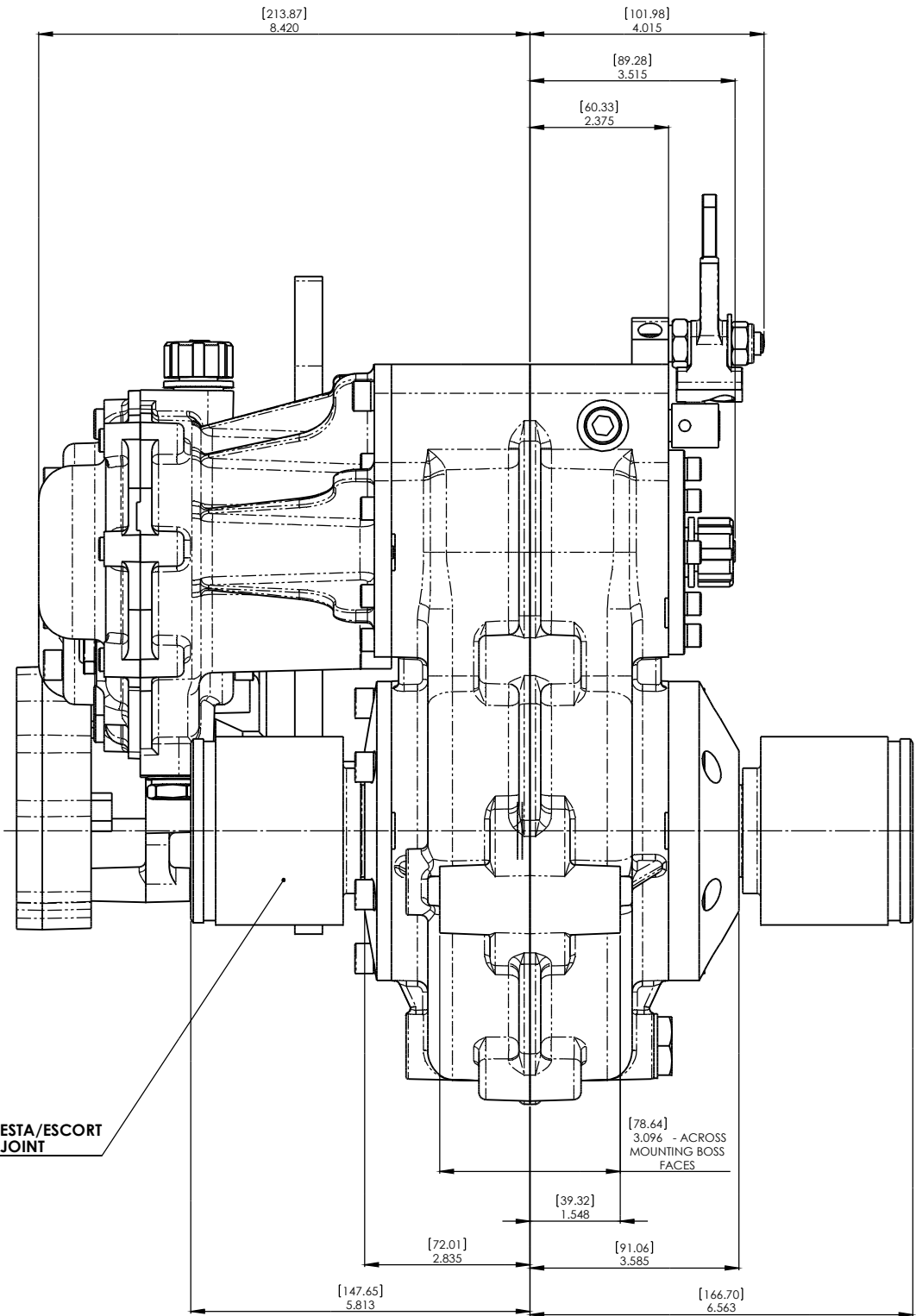
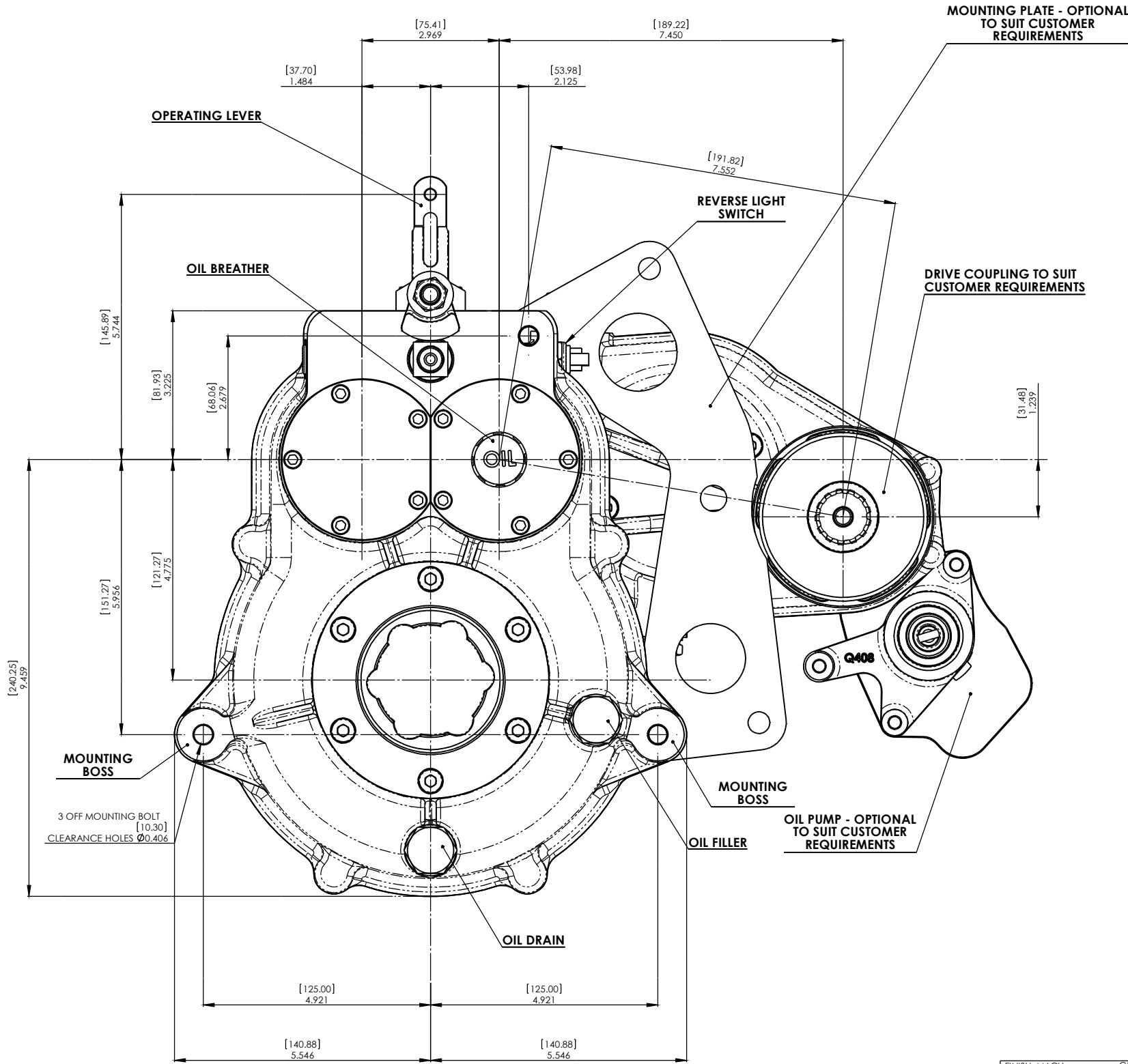
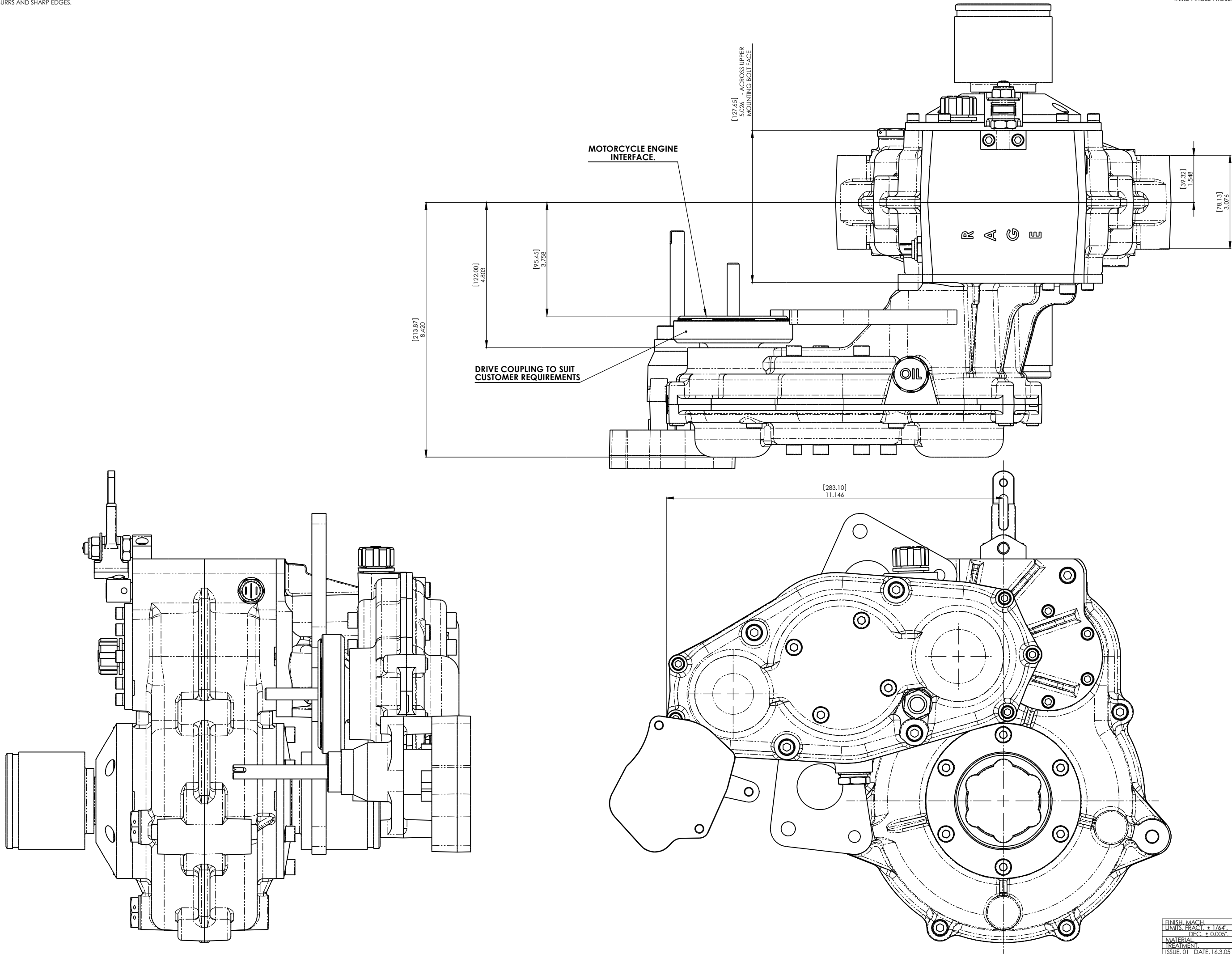


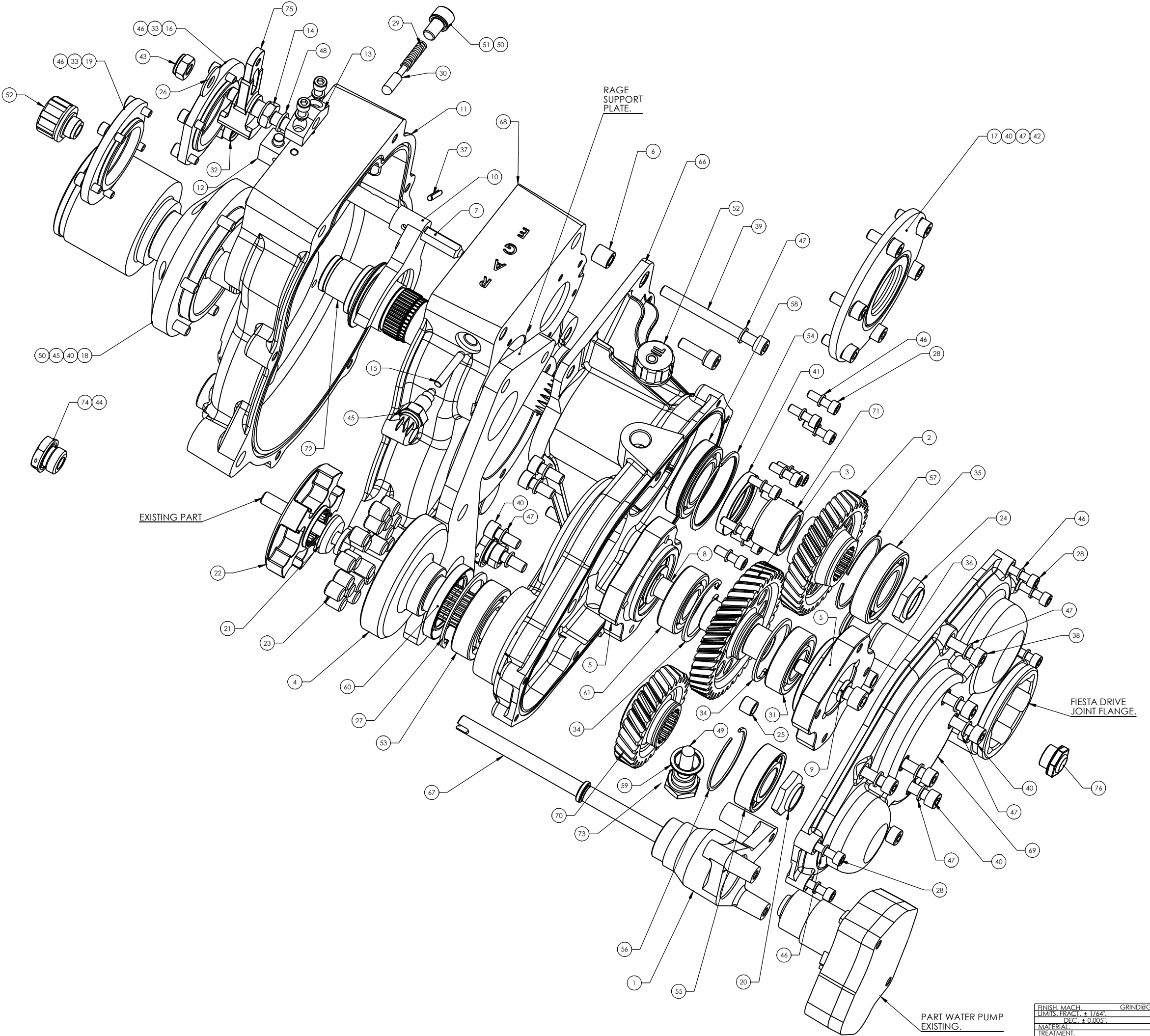


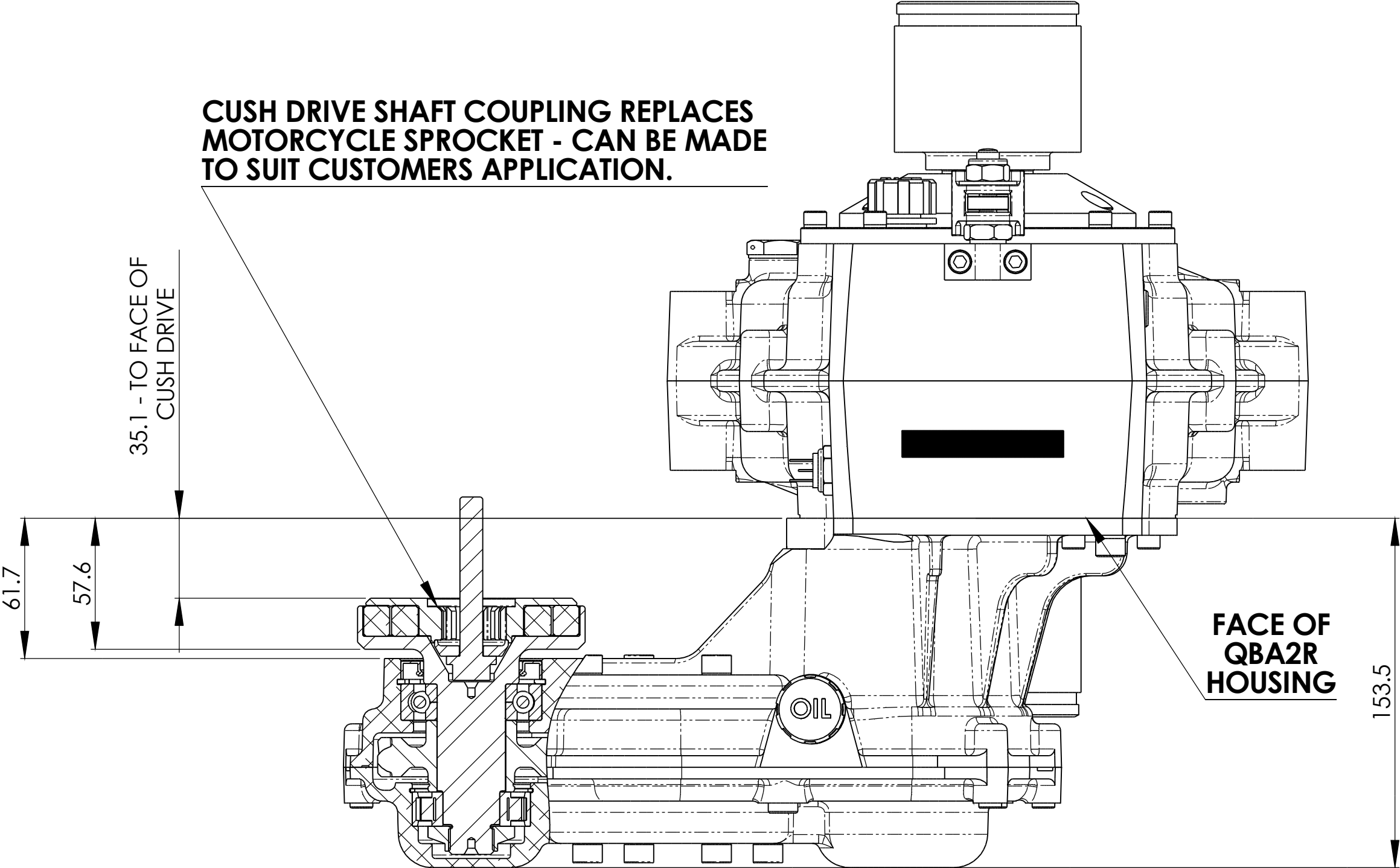
O.E. FORD FIESTA/ESCORT
C.V. JOINT





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A-11R1-08	WATER PUMP SPACER BRACKET	1
2	A-11R1-09	CHANGE GEAR O/P. R1.250:1	1
3	A-11R2-10	IDLER GEAR To CHANGE GEARS.	1
4	A-11R1-12	INPUT SHAFT	1
5	A-11R1-15	IDLER BEARING PLATES.	2
6	A-11R1-18	HOLLOW DOWEL	1
7	A-11R1-20	SELECTOR ROD	1
8	A-11R1-21	IDLER BEARING CAP	1
9	A-11R1-22	ABUTMENT WASHER	1
10	A-1R2-03	SELECTOR FORK	1
11	A-2R2-04	REAR CASING	1
12	A-2R1-18	GUIDE BLOCK - SELECTOR ROD	1
13	A-2R1-20	SPINDLE SUPPORT - LEVER ARM	1
14	A-2R2-21	SPLINDLE - LEVER ARM.	1
15	A-2R1-23	OPERATING PIN REV. LIGHT SWITCH	1
16	A-2R1-43	BEARING COVER	1
17	A-2R1-44	DIFF BRG RETAINER SHORT	1
18	A-2R1-45	DIFF BRG RETAINER LONG	1
19	A-2R1-46	BEARING COVER	1
20	A-3R1-18	LOCKNUT	1
21	A-6R1-29	WASHER - FIREBLADE O/P	1
22	A-6R1-44	SHAFT COUPLING (EARLY FIREBLADE SPEC)	1
23	A-6R1-45	INSERT	20
24	E-45G1-047	LOCKNUT M24x1.5 RH	1
25	F-5F1-07	HOLLOW DOWEL TO SUIT M8	2
26	23	WASHER - 3/8	1
27	42	CIRCLIP - INTERNAL	1
28	209	SOCKET HEAD CAPSCREW M6x1.0x20 LG	15
29	267	SPRING - COMPRESSION	1
30	315	INDEX PLUNGER	1
31	373	BEARING - BALL 25x52x15	1
32	378	OIL SEAL - 14x24x7 R23 SEMI DUAL LIP TYPE WITH DUST SEAL	1
33	442	SOCKET HEAD CAPSCREW M6x1.0x16 LG	12
34	448	CIRCLIP - INTERNAL	2
35	450	BEARING - ROLLER 30x62x16	1
36	477	SOCKET HEAD CAPSCREW M10x1.5x50 LG	1
37	596	SELLOCK PIN Ø4x22 LG	1
38	611	SOCKET HEAD CAPSCREW M8x1.25x25 LG	8
39	640	SOCKET HEAD CAPSCREW M8x1.25x85 LG	1
40	684	SOCKET HEAD CAPSCREW M8x1.25x20 LG	20
41	711	OIL SEAL - 35x52x7	1
42	748	OIL SEAL - 40x62x7	2
43	820	NUT - NYLOC M10	1
44	861	WASHER - Ø20mm BORE WITH OIL SEAL	2
45	836	REV LIGHT SWITCH	1
46	879	WASHER - SCHNORR TYPE M6	27
47	880	WASHER - SCHNORR TYPE M8	29
48	881	WASHER - SCHNORR TYPE M10	1
49	883	MAGNET - CYLINDRICAL Ø10x20 LG	1
50	895	WASHER - DOWTY SEAL M10	1
51	937	SOCKET HEAD CAPSCREW M10x1.5x16 LG	1
52	1035	BREATHER 3/8 BSPtx19 TPI	2
53	1036	BEARING - BALL 4 POINT 30x62x16	1
54	1204	SNAP RING - EXTERNAL	1
55	1209	BEARING - ROLLER 25x52x15	1
56	1210	CIRCLIP - INTERNAL PLAIN	1
57	1322	CIRCLIP - INTERNAL PLAIN	1
58	1340	BEARING - BALL 35x62x14	1
59	1469	WASHER - Ø18mm BORE WITH OIL SEAL	1
60	1616	OIL SEAL - 42x62x8	1
61	1631	BEARING - BALL, 4 POINT 25x52x15	1
66	A-11R1-04	TRANSFER CASING	1
67	A-11R2-17	WATER PUMP SHAFT	1
68	A-11R1-02	FRONT CASING	1
69	A-11R1-06	COVER PLATE - TRANSFER CASE	1
70	A-11R1-11	CHANGE GEAR I/P. R1.250:1	1
71	A-11R1-13	SPACER OUTPUT SHAFT.	1
72	A-11R1-14	OUTPUT SHAFT. (SYNCHRO ENGAGEMENT)	1
73	A-11R1-19	MODIFICATION DRAWING FOR:- DRAIN PLUG	1
74	E-2G1-27	FILLER PLUG	2
75	A-2R1-30	LEVER ARM RAGE SPEC.	1
76	2151	OIL LEVEL INDICATOR M18	1





TITLE REVERSING BOX ASSEMBLY.

SCALE 1:1 U.O.S. SHEET 4 OF 4

Drg. No. A-11R1-01

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G

LIMITS. FRACT. $\pm 1/64"$.

DEC. $\pm 0.005"$.

MATERIAL.

TREATMENT.

ISSUE. 01 DATE. 16.3.05

DRAWN BY. M.L.M.

Used In. RAGE MOTORSPORT