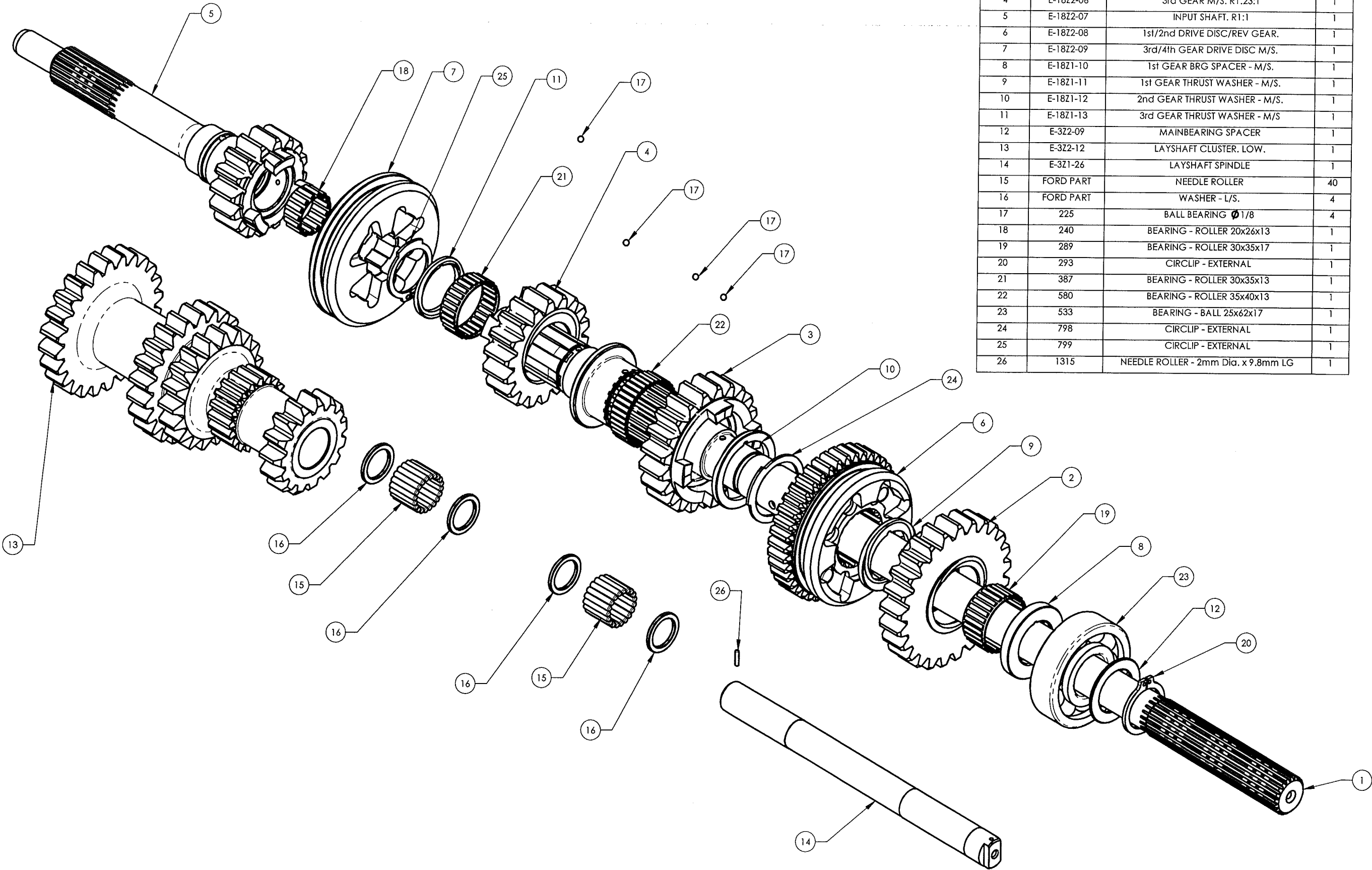
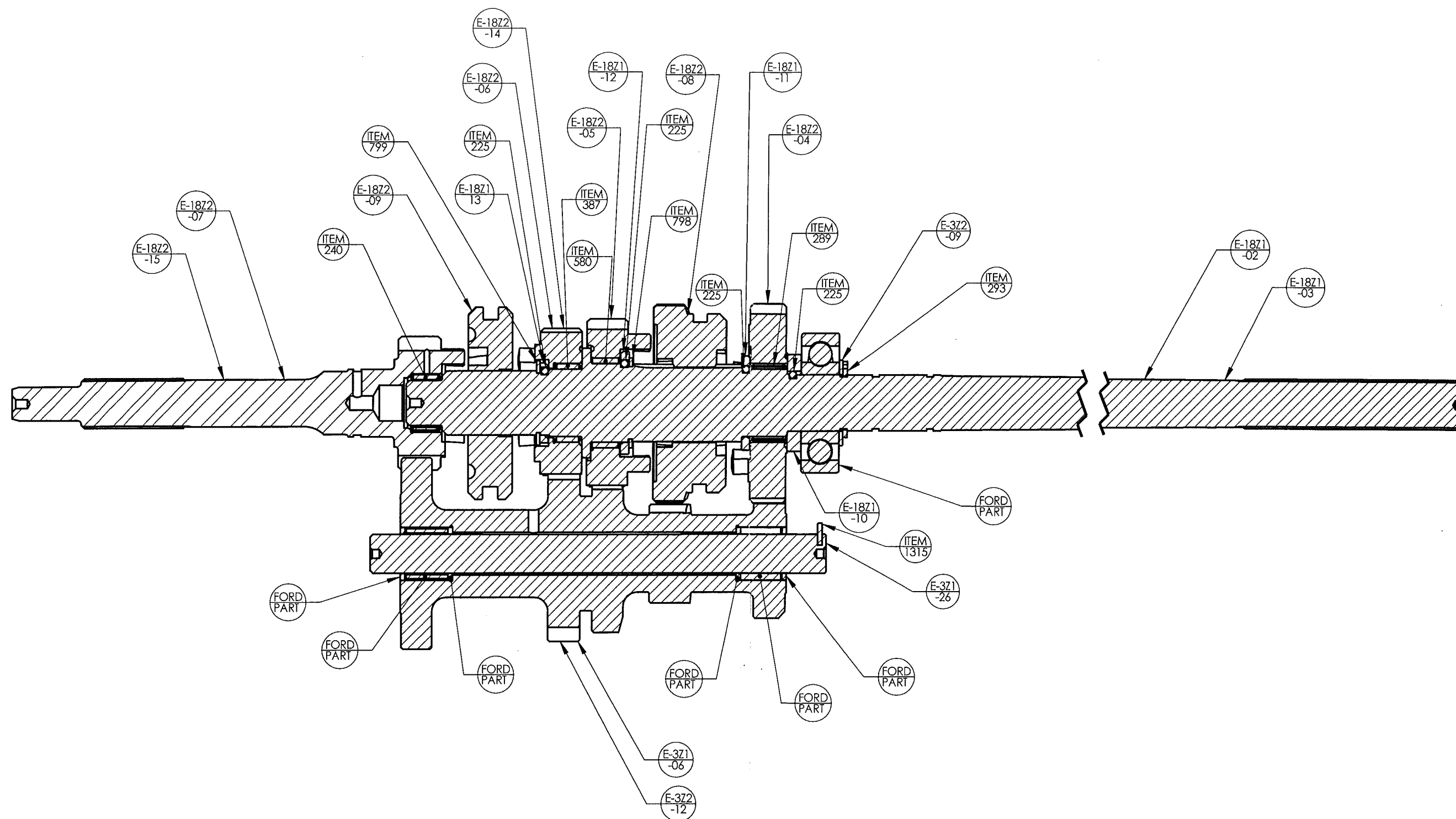


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-18Z1-02	MAINSHAFT LONG	1
2	E-18Z2-04	1st GEAR M/S. R2.500:1	1
3	E-18Z2-05	2nd GEAR M/S. R1.66:1	1
4	E-18Z2-06	3rd GEAR M/S. R1.23:1	1
5	E-18Z2-07	INPUT SHAFT. R1:1	1
6	E-18Z2-08	1st/2nd DRIVE DISC/REV GEAR.	1
7	E-18Z2-09	3rd/4th GEAR DRIVE DISC M/S.	1
8	E-18Z1-10	1st GEAR BRG SPACER - M/S.	1
9	E-18Z1-11	1st GEAR THRUST WASHER - M/S.	1
10	E-18Z1-12	2nd GEAR THRUST WASHER - M/S.	1
11	E-18Z1-13	3rd GEAR THRUST WASHER - M/S	1
12	E-3Z2-09	MAINBEARING SPACER	1
13	E-3Z2-12	LAYSHAFT CLUSTER. LOW.	1
14	E-3Z1-26	LAYSHAFT SPINDLE	1
15	FORD PART	NEEDLE ROLLER	40
16	FORD PART	WASHER - L/S.	4
17	225	BALL BEARING ϕ 1/8	4
18	240	BEARING - ROLLER 20x26x13	1
19	289	BEARING - ROLLER 30x35x17	1
20	293	CIRCLIP - EXTERNAL	1
21	387	BEARING - ROLLER 30x35x13	1
22	580	BEARING - ROLLER 35x40x13	1
23	533	BEARING - BALL 25x62x17	1
24	798	CIRCLIP - EXTERNAL	1
25	799	CIRCLIP - EXTERNAL	1
26	1315	NEEDLE ROLLER - 2mm Dia. x 9.8mm LG	1





A-A

NOTE:-QUAIFE PARTS SHOWN ABOVE. FOR OTHER COMPONENTS NOT SHOWN USE ORIGINAL FORD COMPONENTS.

TITLE GEAR CLUSTER ASSEMBLY	
SCALE 1:1 U.O.S.	SHEET 1 OF 2
Drg. No. E-18Z2-01	

D1(4)border

Quaife Design & Development.

IF IN DOUBT, ASK.

Used In.	QUAIFE FORD BULLIT DOGGED
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FINISH, MACH.	GRIND@C
LIMITS, FRACT. $\pm 1/64"$	
DEC. $\pm 0.005"$	
MATERIAL.	
TREATMENT.	
ISSUE. 01	DATE. 7.4.03
DRAWN BY. M.L.M.	

SOLID WORKS