

CLUSTER:- QUAIFE-V.W. GOLF (02A) 6 SPEED SYNCRO

CONSISTS OF :- MANUFACTURED ITEMS

SHEET 1 OF 2
DATE 16/8/05

PART NO.	TITLE	ISSUE	BIN NO.	NO. OFF
E-1V1-02	CASTING FOR:- Q212			
E-1V1-03	END COVER	3		1
E-1V1-04	INPUT SHAFT INC 1ST GEAR, 14T, & 2ND GEAR, 14T ₈			1
E-1V1-05	3RD GEAR, I/P SHAFT, 18T, R1.500:1	3		1
E-1V1-06	4TH GEAR, I/P SHAFT, 20T, R1.200:1	4		1
E-1V1-07	5TH GEAR, I/P SHAFT, 23T, R.956:1	2		1
E-1V1-08	6TH GEAR, I/P SHAFT, 25T, R.800:1	2		1
E-1V1-09	SYNCHRO DOG CONE - 5TH/6TH GEARS I/P SHAFT	6		2
E-1V1-10	INNER TRACK - 5TH GEAR I/P SHAFT	2		1
E-1V1-11	INNER TRACK - 6TH GEAR I/P SHAFT	2		1
E-1V1-12	SYNCHRO HUB - 5TH/6TH GEARS I/P SHAFT	6		1
E-1V1-13	SYNCHRO SLIDER MODIFICATION DRG - 5TH 6TH GEARS I/P SHAFT ③			1
E-1V1-14	1ST GEAR, O/P SHAFT, 30T, R 2.727:1	4		1
E-1V1-15	2ND GEAR, O/P SHAFT, 27T, R1.929:1	6		1
E-1V1-16	3RD GEAR, O/P SHAFT, 27T, R1.500:1	2		1
E-1V1-17	4TH GEAR, O/P SHAFT, 24T, R1.200:1	2		1
E-1V1-18	SYNCHRO DOG CONE - 3RD/4TH GEARS O/P SHAFT	7		2
E-1V1-19	5TH/6TH GEAR PAIR O/P SHAFT, 22T R.956:1 & 20T R.800:1	6		1
E-1V1-20	REVERSE IDLER - HELICAL	3		1
E-1V1-21	OUTPUT SHAFT BOLT, M8 - EARLY TYPE	1		1
E-1V1-23	SELECTOR PIVOT EXTENSION - 5TH/6TH GEARS ①			2
E-1V1-24	SELECTOR OPERATING BLADE - 5TH/6TH GEARS ④			1
E-1V1-25	OPERATING ARM - 5TH/6TH GEARS	3		1
E-1V1-26	BOLT WASHER	1		1
E-1V1-27	OUTPUT SHAFT BOLT, MID - LATER TYPE	1		1
E-1V1-28	OPERATING TANG - 5TH/6TH GEARS	4		1
E-1V1-29	V.W. CASING & PARTS MODIFICATION DRG.	1		SUPPLY WITH KIT
E-1V1-30	INNER TRACK - 3RD GEAR O/P SHAFT	1		1
E-1V1-31	THRUST WASHER - REAR OF 3RD GEAR O/P SHAFT			1
THE FOLLOWING ADDITIONAL PARTS MAY BE REQUIRED:-				
E-1V2-33	GEAR CHANGE SHAFT SUPPORT	2		1
E-1V1-35	G/C SHAFT SUPPORT BUSH (16mm)	1		1
E-1V1-36	G/C SHAFT SUPPORT RING (15mm)	1		1

CLUSTER- QUAIFE- V.W. GOLF(02A) 6 SPEED SYNCR

CONSISTS OF - BOUGHT-OUT ITEMS

SHEET 2 OF 2

DATE 16/8/05

PART NO.	TITLE	BIN NO.	NO.OFF
279	BRG, NEEDLE CAGE, M35x40x27 - 5TH/6TH GEARS		2
098	BRG, ROLLER, M17x40x12, NJ203 - 1/P SHAFT REAR		1
838	BRG, ROLLER, M35x72x17, NU207 - (P/P SHAFT REAR (INNER REMOVED))		1
595	SELLOCK PIN M3x12LG - SEL. OP. BLADE.		2
1030	SELLOCK PIN M3x40LG - OUTPUT SHAFT BOLT		1
1392	SCREW, SCKT, CAP HD - M7x1x80LG - CASING-SCREW LONG		3 ⁽²⁾
500	SCREW, SCKT HD CAP, M8x1.25x40LG - SEL. PIVOT EXTENSIONS.		2
659	SCREW, SCKT CSK M6x1x12LG - SEL OP. BLADE		2
1393	SCREW, SCKT CAP HD - M7x1x60LG - CASING SCREW SHORT		2 ⁽²⁾
1064	SYNCHRO SLIDER - MODIFY TO DRB NO E-1V1 - 13		1
1065	BLOCKER BAR		3
1066	BLOCKER BAR SPRING		2
1067	BAULK RING		2
442	SCREW, SCKT CAP, M8x1.25x15LG - OPERATING TANG		1
775	SCREW, SCKT CAP, M6x1x15LG - OPERATING TANG		1
879	WASHER, SCHNORR TYPE, ϕ 6mm - OPERATING TANG		1
880	WASHER, SCHNORR TYPE, ϕ 8mm - OPERATING TANG		1
225	BALL, STEEL ϕ .125" - 6TH GEAR INNER TRACK		1
705	CIRCLIP - INTERNAL PLAIN. - (E-1V2-33)		1

THE FOLLOWING BRG. MAY BE REQ'D BY QUAIFE WHEN REBUILDING A CUSTOMERS G/BO

1104	BRG, TAPER ROLLER M41x68x17.5 - THIS BRG. MAY BE REQ'D IF FITTING A QUAIFE DIFF. I.E. THE ORIGINAL BRG MUST BE DESTROYED TO ENABLE THE SPEEDO DRIVE TO BE RE-USED WITHOUT DAMAGING IT.		1
------	--	--	---