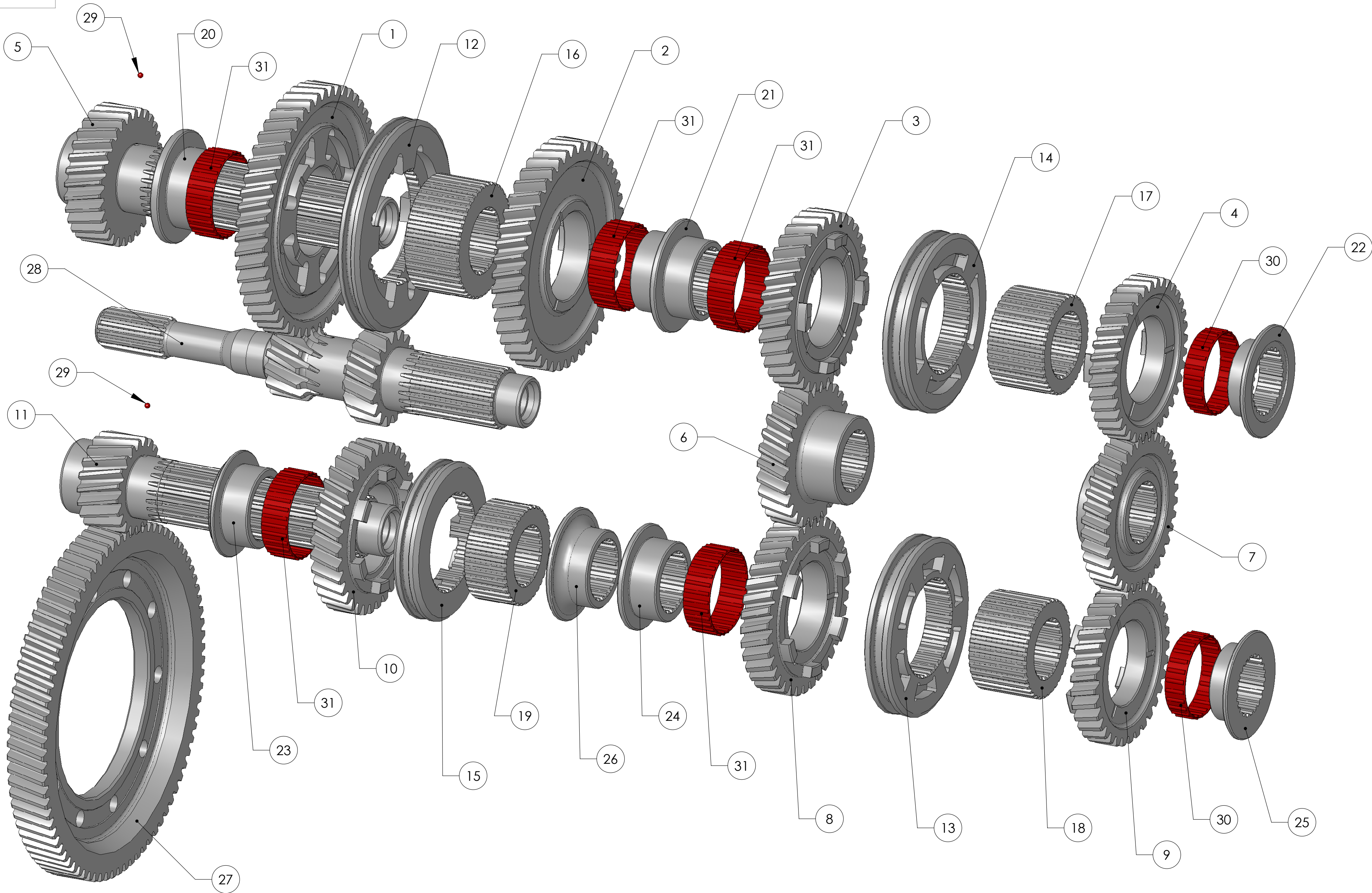




TITLE GENERAL ASSEMBLY - ROAD

SCALE 1:1.5 U.O.S. SHEET 1 OF 2
Drg. No. QKE34Z001

Quaife Design & Development.

IF IN DOUBT, ASK.

FINISH. MACH.	GRIND@G
LIMITS. FRACT. $\pm 1/64"$	
DEC. $\pm 0.005"$	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 1.9.08	
DRAWN BY. J.P.D.	
Used In.	FORD FOCUS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E-34Z2-02	O/P 1- 1st GEAR. - SET A.	1
2	E-34Z2-29	O/P 1 - 2nd GEAR - SET B	1
3	E-34Z2-30	O/P 1 - 5th GEAR - SET B	1
4	E-34Z2-31	O/P 1 - 6th GEAR SET - B	1
5	E-34Z1-32	OUTPUT SHAFT No.1	1
6	E-34Z1-34	I/PUT 3rd/5th GEAR	1
7	E-34Z1-35	I/PUT 4th/6th GEAR	1
8	E-34Z1-36	O/P 2 - 3rd GEAR. - SET B	1
9	E-34Z1-37	O/P 2 - 4th GEAR - SET B	1
10	E-34Z1-12	O/P 2 - REVERSE GEAR	1
11	E-34Z1-38	OUTPUT SHAFT No.2	1
12	E-34Z2-14	O/P 1 - DRIVE DISC 1st/2nd.	1
13	E-34Z1-15	DRIVE DISC 3rd/4th & 5th/6th O/P	1
14	E-34Z2-15	DRIVE DISC 3rd/4th & 5th/6th O/P	1
15	E-34Z1-16	REV. DRIVE DISC O/P 2	1
16	E-34Z1-17	O/P No.1 - SPLINED SLEEVE 1st/2nd GEARS.	1
17	E-34Z1-18	SPLINED SLEEVE 5th/6th GEARS - O/P1	1
18	E-34Z1-19	O/P No.2 - SPLINED SLEEVE 3rd/4th GEARS.	1
19	E-34Z1-20	O/P No.2 - SPLINED SLEEVE REV. GEAR.	1
20	E-34Z1-21	INNER TRACK 1st GEAR O/P 1.	1
21	E-34Z1-22	INNER TRACK 2nd/5th O/P 1.	1
22	E-34Z1-23	INNER TRACK 6th GEAR O/P1	1
23	E-34Z1-24	INNER TRACK REV. GEAR. O/PUT 2.	1
24	E-34Z1-25	INNER TRACK 3rd GEAR O/P 2.	1
25	E-34Z1-26	INNER TRACK 4th GEAR O/P 2.	1
26	E-34Z1-27	SPLINED SPACER O/PUT 2.	1
27	E-34Z1-39	CROWN WHEEL - 82T. -SET B	1
28	E-34Z1-41	I/PUT SHAFT	1
29	225	BALL BEARING Ø 1/8	2
30	661	BEARING - ROLLER 45x50x13	2
31	203	BEARING - ROLLER 47x52x17	5